

# sgspro Pyörivät kovametalliviilat



ISO 9002  
Micrograin-laatu

Korkealaatuiset terät vaativaan käyttöön

## YLEISVIILAT ristihammastuksella

Teräksille, raudalle ja vastaaville materiaaleille. Lyhyt lastu, hyvä käsiteltävyys.

**Kiinnitys** Ø6mm lieriövarsi vakiona

- Ø8mm varsi tilauksesta
- Pitkällä varrella, ks. sivu 10

**Hammastus** Ristihammastus D/C vakiona Lisää hammastuksia s.13

- Ilman lastunmurtoauraa S/C, sama hinta kuin D/C
- Normaalia karkeampi tai hienempi hammastus, hinta +15%
- Timanttihammastus, hinta +20%

**Pinnoitus** Saatavana TiN- tai AlTiN-pinnoite, hinta +20%

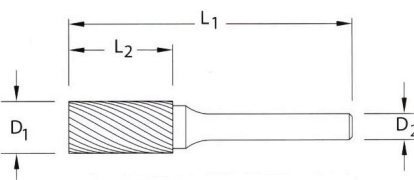


### Päätyleikkuihin

Malli SA				Malli SB				Malli SC			
Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm	Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm	Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm
SA11	20403	3,0 x 12,0	56	SB11	21253	3,0 x 12,0	56	SC11	22053	3,0 x 12,0	56
SA13	20453	4,0 x 16,0	50	SB13	21303	4,0 x 16,0	50	SC13	22103	4,0 x 16,0	50
SA14	20478	5,0 x 16,0	50	SB14	21328	5,0 x 16,0	50	SC14	22128	5,0 x 16,0	50
SA1	20003	6,0 x 16,0	50	SB1	20853	6,0 x 16,0	50	SC1	21703	6,0 x 16,0	50
SA1ML	20028	6,0 x 25,0	50	SB1ML	20873	6,0 x 25,0	50	SC1ML	21728	6,0 x 25,0	50
SA2	20053	8,0 x 19,0	63	SB2	20903	8,0 x 19,0	63	SC2	21753	8,0 x 19,0	63
SA3ML	20103	9,5 x 25,0	69	SB3ML	20953	9,5 x 25,0	69	SC3ML	21803	9,5 x 25,0	69
SA3MZ	29101	10,0 x 20,0	60	SB3MZ	29109	10,0 x 20,0	60	SC3MZ	29117	10,0 x 20,0	60
SA5	20178	12,7 x 25,0	69	SB5	21028	12,7 x 25,0	69	SC5	21878	12,7 x 25,0	69
SA6	20203	16,0 x 25,0	69	SB6	21053	16,0 x 25,0	69	SC6	21903	16,0 x 25,0	69
SA7	20253	19,0 x 25,0	69	SB7	21103	19,0 x 25,0	69	SC7	21953	19,0 x 25,0	69
SA9	20353	25,0 x 25,0	69	SB9	21203	25,0 x 25,0	69	SC9	22003	25,0 x 25,0	69

Malli SD				Malli SE				Malli SF			
Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm	Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm	Til.nro	EDP	d <sub>1</sub> x l <sub>2</sub> mm	l <sub>1</sub> mm
SD11	22728	3,0 x 2,8	46	SE1	22953	6,0 x 9,5	50	SF11	23503	3,0 x 12,7	56
SD14	22753	5,0 x 4,0	50	SE3	22978	9,5 x 16,0	60	SF1	23303	6,0 x 16,0	50
SD1	22453	6,0 x 4,7	50	SE5	23003	12,7 x 22,0	66	SF3	23328	9,5 x 19,0	63
SD2	22478	8,0 x 6,0	50	SE6	23028	16,0 x 25,0	69	SF5	23378	12,7 x 25,0	69
SD3MZ	29125	10,0 x 9,0	49	SE7	23078	19,0 x 25,0	69	SF6	23403	16,0 x 25,0	69
SD5	22553	12,7 x 11,0	55					SF7	23453	19,0 x 25,0	69
SD6	22578	16,0 x 14,0	58					SF14	23578	19,0 x 32,0	76
SD7	22628	19,0 x 16,0	62					SF15	23682	19,0 x 38,0	82
SD9	22678	25,0 x 21,0	72								

Sarjat sivulla 12



Jatkuu →